

SD Series

 Please read this manual carefully and thoroughly before operation

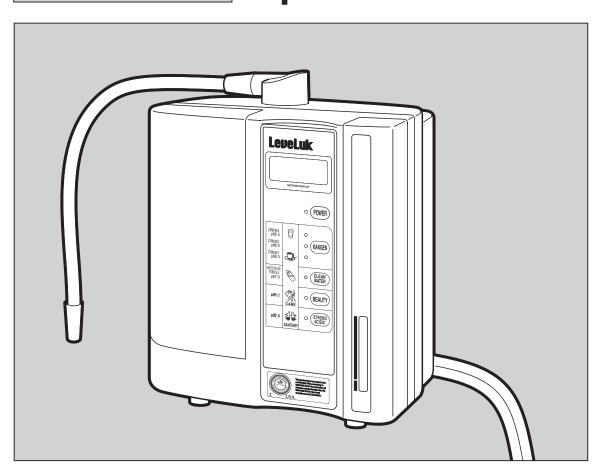
- •This unit must be used correctly, according to the manufacturers instructions
- •Please keep this manual in a safe place for future reference

LIFE SCIENCE WATER APPARATUS

LeveLuk DE TOUR LeveLuk DE TOUR DE TOU

Continuous Ionized KANGEN and Strong Acidic Water Generator

Operation Manual



Thank you very much for purchasing our <LeveLuk SD 501 > < LeveLuk \overline{DX} \overline{II} > < LeveLuk \overline{JF} \overline{II} >. Please read through the Operation Manual carefully for your safety before using the product. Please keep this manual in a safe place for future use.

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The LeveLuk SD501 has been tested and certified by WQA according to NSF/ANSI 42 for the reduction of chlorine and particulate class III, NSF/ANSI 372 for low lead compliance and CSA B483.1

See performance data sheet for specific performance data.





ISO 9001:2008 ISO 13485:2003 Management System

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Enagic USA 4115 Spencer Street Torrance, CA 90503

Brand Name: LeveLuk SD501

Model Number: TYH-401

Rated Service Flow: 1.1 gallons/minute Operating Pressure: Minimum 9 PSI 75 PSI is maximum.

Operating Temperature:

Minimum operating Temp40 Maximum is 95 degrees F (35 degrees C)

This system has been tested and certified by WQA according to NSF/ANSI 42 for the reduction of chlorine. taste and odor, and particulate class III, NSF/ANSI 372 for low lead compliance, and CSA B483.1. See performance data sheet for specific performance data.

For use with cold water only.

Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

Replacement Components Replacement filter: Replacement Filter HG-N Electrical Requirements

USA 120V 60Hz grounded outlet Europe 220V-240V 50/60Hz grounded outlet

IMPORTANT SAFEGUARDS

READ ALL INSTRUCTIONS BEFORE USING:

DANGER – To reduce the risk of electrocution:

- 1. Always unplug this product immediately after using.
- 2.Do not use while bathing.
- 3.Do not place or store product where it can fall or be pulled into a tub or sink.
- 4.Do not place in or drop into water or other liquid.
- 5.Do not reach for a product that has fallen into water. Unplug immediately.

WARNING – To reduce the risk of burns, electrocution, fire, or injury.

- 1.A product should never be left unattended when plugged.
- 2.Close supervision is necessary when this product is used by, or near children or invalids.
- 3.Use this product only for its intended use as described in this manual. Do not use attachments for other uses not recommended by the manufacturer.
- 4.Never operate this product if it has a damaged cord or plug, not working properly, has been dropped or damaged, or has been dropped into water. Return the product to a service center for examination and repair.
- 5. Keep the cord away from heated surfaces.
- 6. Never use while sleeping or drowsy.
- 7. Never drop or insert foreign object(s) into any openings or hose(s).
- 8.Do not use outdoors or operate where aerosol (spray) products are being used or where oxygen is being administered.
- 9. Connect this product to a properly grounded outlet only. See Grounding Instructions.

SAVE THESE INSTRUCTIONS

- a) This manual contains instructions for cleaning, user maintenance, and proper operations recommended by the manufacturer such as lubrication, and non-lubrication of this device. All services required by this product must be performed by an authorized service representative, which means that this product contains no user serviceable parts. This product is for household use as stated in this manual and other literature packed with the product.
- b) When a product employing an automatic reset thermal limiter (which shuts off the entire product) is used, please refer to this manual for instructions and warnings.
- c) While the product is in use, please refer to this manual for proper cord maintenance.
- d) The product is intended to be used with water, additives, conditioners, or a product that relies on the conductivity of water for normal operations (electrode type products). The use of baking soda, salt, or other substances to improve the conductivity of the water is stipulated. Please refer to this manual for specific instructions on the proper liquid or additive and the exact amount to be used in conjunction with the product.

GROUNDING INSTRUCTIONS

This product should be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with a grounding plug. The plug must be plugged into an outlet that is properly installed and grounded.

DANGER – Improper use of the grounding plug can result in a risk of electric shock.

If repair or replacement of the cord or plug is necessary, do not connect the grounding wire to either flat blade terminal. The wire with insulation with an outer surface that is green with or without yellow stripes is the grounding wire. Check with a qualified electrician or serviceman if the grounding instructions are not completely understood, or if in doubt as to whether the product is properly grounded.

For all other grounded, cord connected products: This product is factory equipped with a specific electric cord and plug to permit connection to a proper electric circuit. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product. Do not modify the plug provided — if it will not fit the outlet, have the proper outlet installed by a qualified electrician. If the product must be reconnected for use on a different type of electric circuit, the reconnection should be made by qualified service personnel.

Extension Cords: If it is necessary to use an extension cord, use only a three wire extension cord that has a three-blade grounding plug, and a three-slot receptacle that will accept the plug on the product. Replace or repair damaged cord.

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Introduction

Indicators used in this manual

The marks in this manual indicate areas of importance, and are explained below. Be sure to read the Warning and Caution instructions carefully.

Level of danger



Indicates an imminently hazardous situation which may result in health hazards if the device is handled in a manner other than described in this manual.



Indicates a potentially hazardous situation which may result in minor or moderate injury if the device is handled in a manner other than described in this manual.

* All the precautions described here are classified as " \(\triangle \) Warning" and " \(\triangle \) Attention".

Any potential hazardous situation which could result in death or serious physical injury are referred to under the sign" \(\triangle \) Warning".

However, other potentially hazardous situations referred to under the sign of "△ Attention" can also present serious danger, depending on the case and situation.

All the precautions, therefore, should be observed strictly.

- * The maker of this product is not responsible for any damage to the product or accidents caused by improper use or by disregarding the precautions mentioned in this manual.
- * After reading this manual, please keep it in a safe place for future reference.

■ Description of signal marks

Mark	Title	Significance
<u> </u>	General	Used to indicate general precautions, warnings and dangers.
\Diamond	General	Used to notify general prohibition precautions, warning and danger.
0	General	Used to describe behavior of general users.
®	Open flames	Used to warn against any behavior that could result, under certain conditions, in the unit catching fire as a result of proximity to flame.
S	Prohibition of use at water splashing place, such as, bath or shower room.	Used to prohibit use of the product through using near baths or in showers, or any place where the unit may come in contact with water, the unit is not waterproof.
8	Disassembly	Used to warn against self-repair or taking apart the unit by oneself, which could cause electric shock or other injuries.
B=C	Unplugging	Used to indicate to the user when it is necessary to unplug the product, especially when it is showing signs of being damaged, or when a thunderstorm is expected.



Precautions on the use of Beauty Water and Strong Acidic Water as well as KANGEN Water



Warning - Please observe carefully -

- Please consult with your physician before using Beauty Water or Strong Acidic Water if you have any of the following.
 - ■Sensitive skin
 - Allergies
- If you experience any skin irritation after using any type of Beauty Water, discontinue use and consult with your physician.



observe

- Please take the following precautions prior to drinking KANGEN Water:
- ■Do not take medication with KANGEN Water.
- Do not drink KANGEN Water if you have kidney problems such as kidney failure or trouble processing potassium.
- If you experience any discomfort please discontinue use and consult with your physician.
- If you are under the care of a physician please consult with them prior to drinking KANGEN water.
- Do not use KANGEN Water with baby formula or baby foods.



Attention

- Do not drink any of the following types of water; they may negatively affect your health.
 - Strong Acidic Water
 - Beauty Water
 - Cleaning cycle water
 - Water containing pH test liquid



- Strong KANGEN Water during the production of Strong Acidic Water
- Water being discharged from the secondary water hose
- When drinking KANGEN Water, adjust the pH value to 9.5 or lower. It is not recommended to drink water with a pH over 10.0. Check the pH regularly.
- Please drink the KANGEN Water as soon as possible after it is made.
- Do not use KANGEN or Beauty Water in fish bowls or aquariums; changes in pH may kill the fish.
- Do to the fact that copper containers are acid-sensitive and aluminum containers are alkaline-sensitive they should not be used.
- Use containers made of glass, plastic, ceramic, or other non-corrosive materials when storing Strong Acidic Water. Metal containers will corrode when in contact with Strong Acidic Water and should never be used.
- Store Strong Acidic Water in a tightly sealed container that is impermeable to light. Use stored contents within one week.

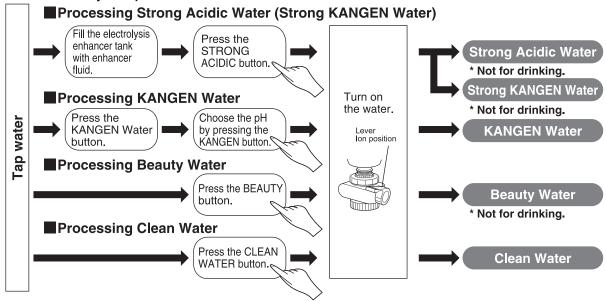


observe

- Metal knives or spoons cleaned with Strong Acidic Water or Beauty Water must be dried. Rust can develop if the utensils are left wet.
- Store KANGEN Water in a sealed container and keep refrigerated. Use the contents within 3 days.
- Run water through the machine for 15 minutes when you first use a new filter.
- Let the water flow for more than 10 seconds before your first use of the day.
- If the unit has been unused for 2~3 days, let the water flow for more than 30 seconds.
- Please follow local laws and regulations when disposing of used filters.

■Features

• This product is capable of producing 5 types of water, Strong Acidic Water, Strong KANGEN Water, KANGEN Water, Beauty Water, and Clean Water. All at a touch of the button to suit your specific needs.



■5 types of water, subdivided into 7 according to pH, are available to suit your specific need.

Processed water	pH level	Use	<u></u> ATTENTION
	pH9.5	Making herb tea, mild herb tea Most suitable for making oolong tea.	
KANGEN Water	pH9.0	Making green tea or coffee and cooking rice Your green tea or coffee will taste mellow, and your rice will cook soft and full.	Not to be used with medicine. When taking medicine, select
	pH8.5	Your Starting Point This pH level is recommended for people to get used to KANGEN Water.	the Clean Water mode.
Clean Water	pH is same as tap water.	To be taken with medicine or preparing baby formula This clean water can be used as water to be taken with medicine as well as water you can drink every day.	
Beauty Water	pH6.0	For your skin care To be used as astringent water, bath water.	(Zeg)
Strong Acidic Water	pH2.5	To be used as disinfectant or cleaning This water washes clean your kitchen utensils such as cooking knives, cooking boards, and washes cups and saucers stain-free. It also destroys pathogenic bacteria on fruit.	Not for drinking.
Strong KANGEN Water	pH11.0	Has the power to dissolve tough stains Use the added power of Strong KANGEN Water to remove tough Kitchen grease stains or cleaning floors. Use to wash fish, meat, and vegetables.	



(For producing various types of water, see "Usage" on P.16 and on.)



observe

When producing Strong Acidic Water, please make sure the room is well ventilated and avoid prolonged breathing of the vapors.

Accessories

Accessories

About installation



① Diverter



 Shower head adapter
 Aerator adapter (inner screw type)



(outer screw type) W22 screw (black)



 Aerator adapter (inner screw type) W24 screw (gray)



 Faucet adapter 16mm (White)



 Faucet adapter 19mm (Blue)



 Aerator adapter (outer screw type) W22 screw (White)

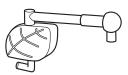


 Aerator adapter (inner screw type) W23 screw (White)

2 3-Pieces Adapter set and 4-Pieces Adapter set



3 Suction cup (1 pcs.)



4 Secondary water stand (with suction pad)

About the usage



5 Electrolysis enhancer

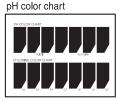


6 Funnel



pH test liquid Test tube





7 pH test liquid set



8 pH test paper



9 Operation manual



10 Water filter change label

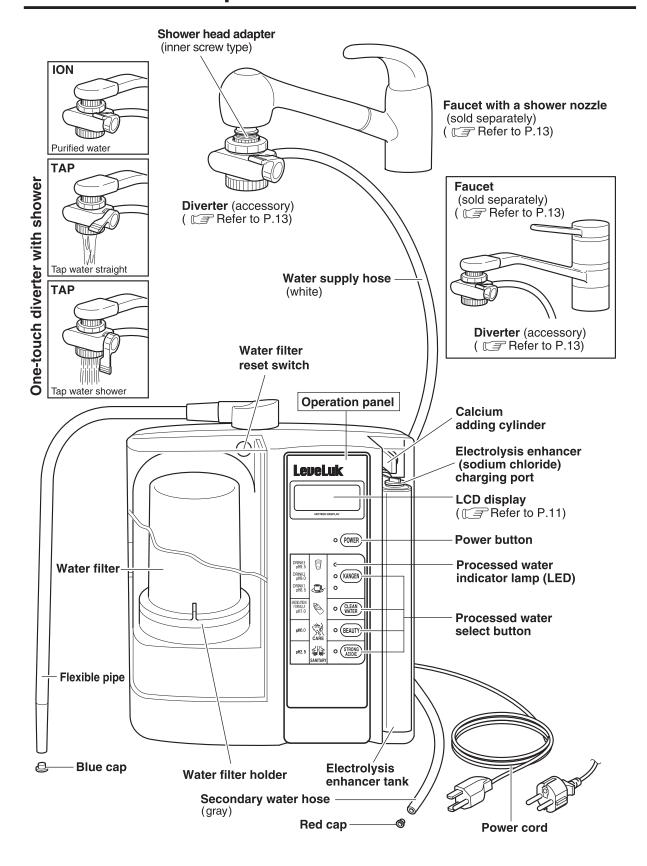


① Cleaning powder Unit (CPU-N)

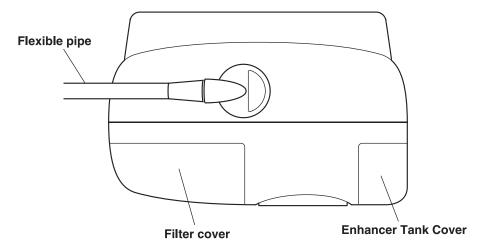


Cleaning powder

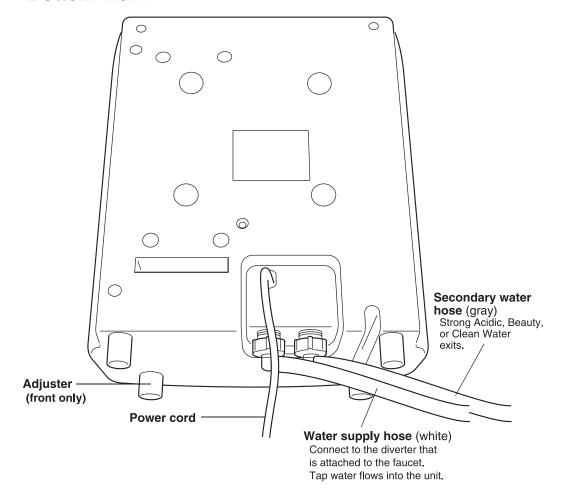
■Name of each part



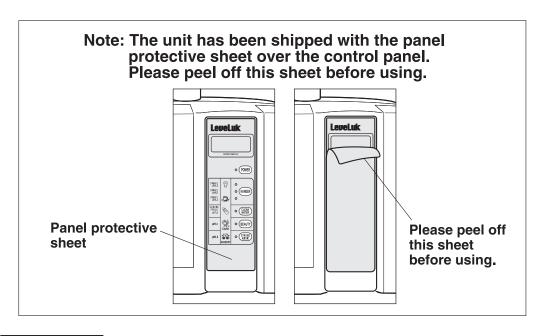
<Top view>



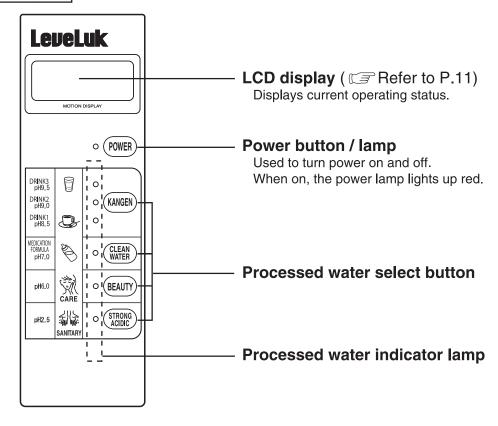
<Bottom view>



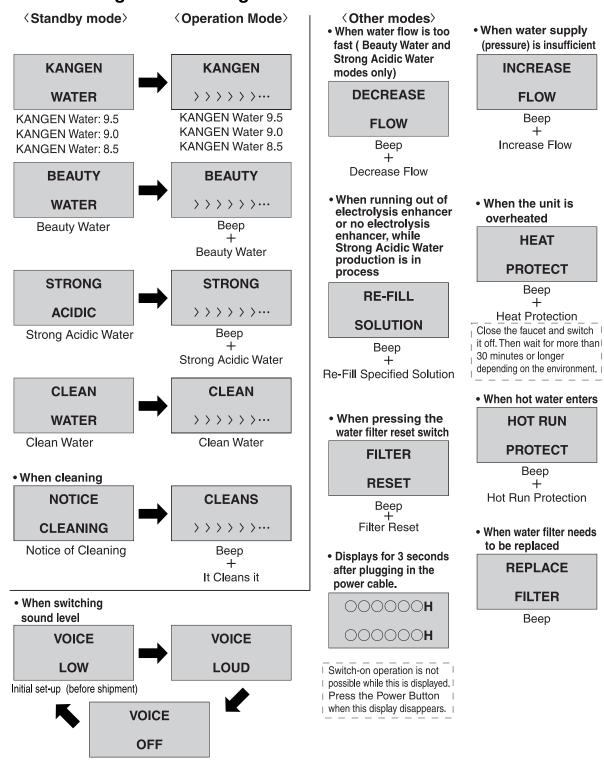
■Control panel



Operation panel



LCD messages and voice guidance



• LeveLuk 📶 model has no 🕼 Voice Guidance function.

1 Installation

Selecting a location



Attention

- Do not place anything on the machine. (Trouble or falling may result.)
- Do not close the secondary water hose opening. (Can cause water leak or electrolytic error)

observe

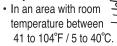
- Check the secondary water hose to see if it is twisted or bent. (Can cause water leak or electrolytic error)
- Keep the secondary water hose level lower than the level of the machine. (Otherwise, the water in the machine will not drain properly.)
- •Do not move or transport the machine with electrolysis enhancer fluid in the electrolysis enhancer tank. May cause damage due to leaking fluid.

Install this system in compliance with state and local regulations.

Install in the following types of location



· An area away from flammable objects.



· An area with relaitve humidity lower than 90%

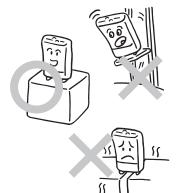
exposed to direct sunlight, wind or rain.



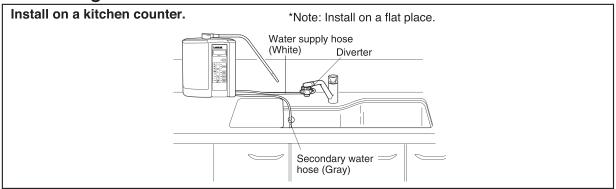
· An area free from splashing water, steam, chemicals and dust.



· On a flat stable area capable of supporting the weight of the machine.

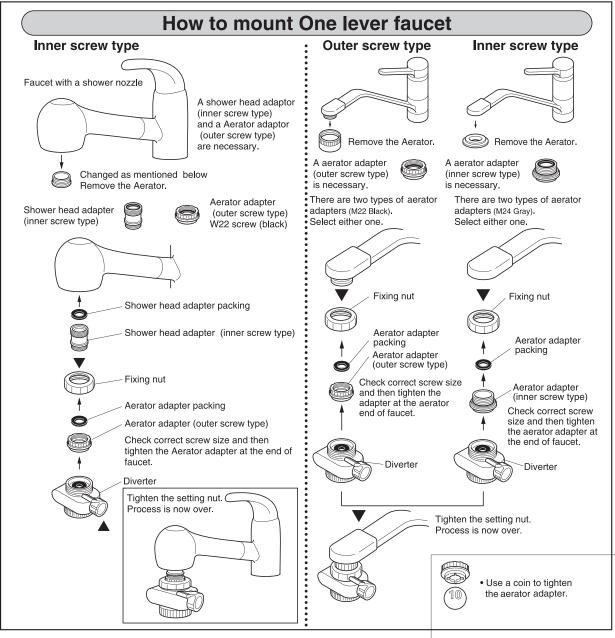


Installing the unit



Installing the diverter

The diverter may fail to fit on some types of faucets. Check the type of faucet beforehand. Then fit the diverter on the faucet in the specified manner.



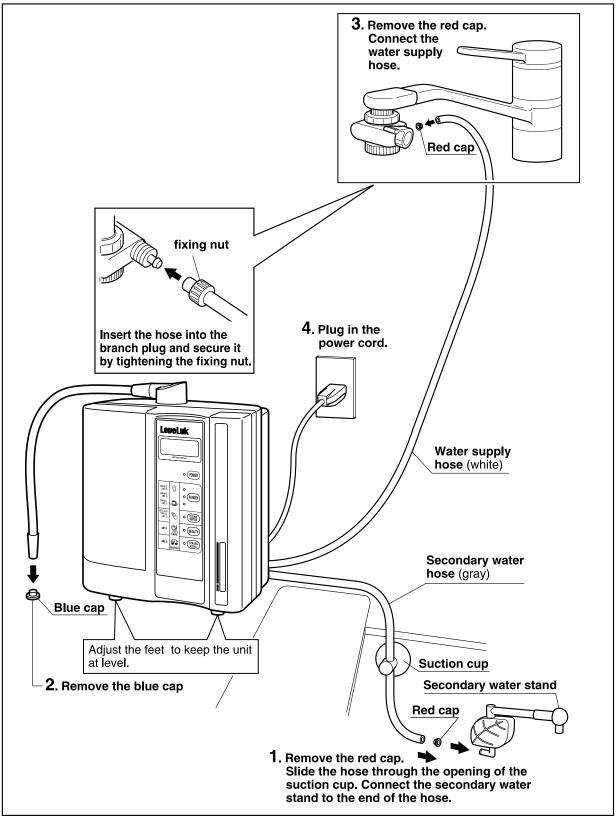
If the thread diameter or thread pitch does not fit, the threads may get damaged. Make sure the thread diameter and pitch are as specified.

	With a sensor	Screw diameter does not match	Faucet whose nossle part is short.	Square faucets
The faucets shown at right cannot accept the diverter.		•When the accompanying adapter does not fit. \$\phi\$ 0.88inch / \$\phi\$ 22mm is OK	0.4inch / 10mm or smaller 0.96inch / 24mm or smaller	

In this case, add a dedicated faucet or install the specific diverter. For details, contact your dealer.

Setting up the unit

■Install according to the order (1 to 4).



About the power cable

Please use the outlet of AC120V · 60Hz (USA) / AC220 — 240V · 50/60Hz (Europe / Some parts of Asia) for household use.

*Using improver voltage will void the warranty.



Warning

- Never bend, pull, twist, or bundle the power cord. Do not lay heavy objects on top of the cord or clamp the cord: This may damage the cord, and cause electric shock that may lead to hazardous fire.
- Do not use a damaged power cord or loosely fitted one. It may cause electric shock, short circuit or fire.
- Stapling the power cord is strictly prohibited. This will cause irreparable damages to the cord and possibly fire.



- · Do not plug too many plugs into one outlet.
- When cleaning the outlet, first disconnect the power plug. Dust on outlets can cause fire.
- Connect or disconnect the power plug by holding the plug instead of the cord. Pulling the cord can cause breakage, fire, and/or electric shock.
- •Use only the proper power supply/ voltage. Using improper power source/voltage can cause fire or electric shock.
- If the power cord gets damaged do not attempt to repair it yourself. Contact your local dealer to arrange for repairs.



↑ Attention



observe

- Please be sure that the power cord can be easily unplugged prior to use.
- Be sure to check that all buttons work properly.
- Please bundle the cord during to storage to avoid damage.
- A wet plug can cause electric shock.

If the power plug is severely wet

- (1) Disconnect the plug from the outlet
- (2) Wipe the water off the plugs
- (3) Consult your local dealer for repairs



- Never handle power plugs with wet hands. If power plug is wet, first disconnect it completely
 from the outlet and wipe it dry. Failure to follow these procedures may result in electric
 shock.
- Always unplug this product after use.

2 Usage

■ This processor operates in four basic modes to process 5 types of water as follows:

KANGEN Water , Beauty Water , Strong Acidic Water , Strong KANGEN Water and Clean Water .

Basic modes of operation

Water type	Control panel and faucet operation	Processed water type and water collection point	
① KANGEN Water	Press the KANGEN button and turn on the faucet. * To change the pH value, press the KANGEN button first and select the value you wish to get. (3 settings) pH 9.5 3 Press the button.	KANGEN Water (discharged from the flexible pipe) (pH8.5/pH9.0/pH9.5) Beauty Water (discharged from the secondary water hose) * Not for drinking.	
★ Warning Not to be taken with medicine.	pH 9.0 ②Press the button. pH 8.5 ①Press the button.		
② Clean Water	Press the CLEAN WATER button and open the tap water faucet.	* When taking medicine, select the Clean Water mode. Clean Water (discharged from the flexible pipe) (pH7.0) * Water discharged from the secondary water hose is also clean, but collect Clean Water from the flexible pipe.	
3 Beauty Water	Press the (BEAUTY) button andopen the tap water faucet.	Beauty Water (discharged from the flexible pipe) (pH6.0) * Not for drinking. KANGEN Water (discharged from the secondary water hose) * Not for drinking.	
Strong Acidic Water (*To be discharged simultaneously with strong KANGEN Water) Strong KANGEN Water Warning Not for drinking.	electrolysis enhancer tank and press the STRONG ACIDIC button. Open the tap water faucet.	Strong Acidic Water (discharged from the (pH2.5) secondary water hose) * Not for drinking. Strong KANGEN Water (discharged from (pH11.0) the flexible pipe) * Not for drinking.	

Attention



- Different operating procedures are required to produce different types of water.
- Procedures must be strictly followed.(Refer to P.18)
- Improper operation or setting may result in faulty operation.

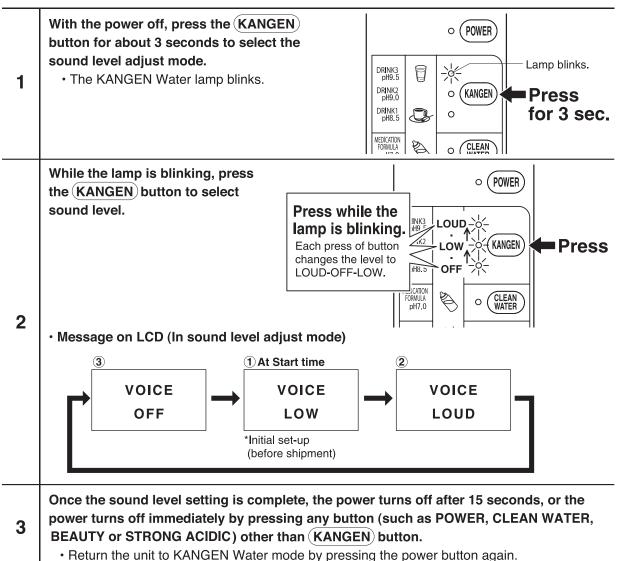


observe

- Run water through the machine for 15 minute flush when you first use a new filter.
- Let the water flow for more than 10 seconds before your first use of the day.
- If the unit has been unused for 2~3 days, let the water flow for more than 30 seconds.

LeveLuk S • LeveLuk [X] Changing the sound level

■The sound level can be changed by selecting the button on the operation panel.



⚠ Attention

• LeveLuk model has no 🕬 Voice Guidance function.

∧ Attention



observe

1

2

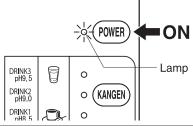
.

- Do not use processed water while the LED is blinking.
- When you begin to use it, throw away the stagnant water inside the device.
- Run water through the machine for 15 minutes when you first use a new filter.
- Let the water flow for more than 10 seconds before your first use of the day.
 If the unit has been unused for 2~3 days, let the water flow for more than 30 seconds.
 - * The first time the machine is used or after a filter change the water may appear cloudy. (The cloudiness is caused by settling of the activated charcoal filter. Continue to run the water until the cloudiness goes away. Do not drink the cloudy water.)

Press the POWER button to turn on the power.

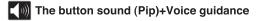
- · The POWER lamp comes on.
- (((

The button sound (Pip)+Voice guidance

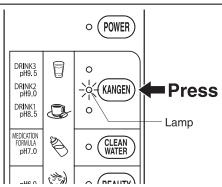


Press the (KANGEN) button to select the KANGEN Water mode and the pH value (pH9.5, 9.0 or pH8.5)

 Each time the button is pushed it changes over the mode serially in 3 phases and the lamp comes on.



* The pH value varies according to local water characteristics and water pressure.



①Set the lever of the diverter to ION then run the water to begin processing water.

∧ Attention

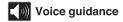
- If the water flow (pressure) is too low, the voice guidance and alarm sound starts and the message appears on the display. (See P.11)
- * Increase water flow.

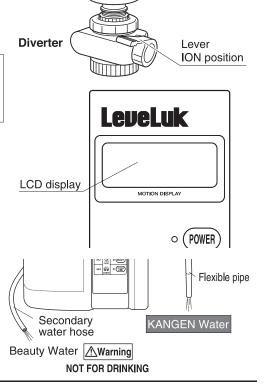
3



②Processed water will be discharged.

- KANGEN Water is discharged from the flexible pipe.
- Beauty Water is discharged from the secondary water hose.





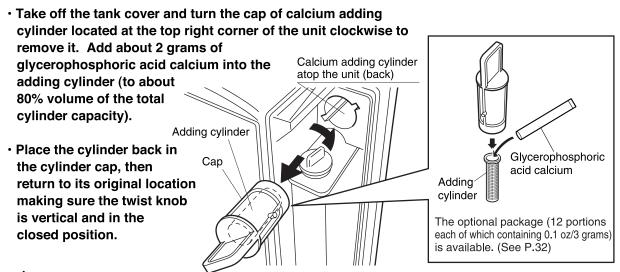
How to stop operation

· Turn off the faucet to stop production of water. (If you wish to produce water continuously, follow step 3 of the operation procedure.)

4

Attention · LeveLuk will model has no W Voice Guidance function.

For adding glycerophosphoric acid calcium (optional)



∕!\ Attention

- Glycerophosphoric acid calcium increase the calcium concentration in the KANGEN Water.
- This process also increases the pH concentration: Set the proper pH level of the unit by pressing the (KANGEN) button when adding glycerophosphoric acid calcium.
- If glycerophosphoric acid calcium is used, regular cleaning of the calcium cylinder is required so that no calcium clogs the cylinder screen.

How to measure pH value of KANGEN Water

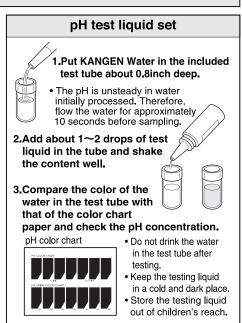
 Measure the pH value of the KANGEN Water by using the pH test liquid at least once a month.

Optimum pH

Potable range ··· pH8.5~9.5

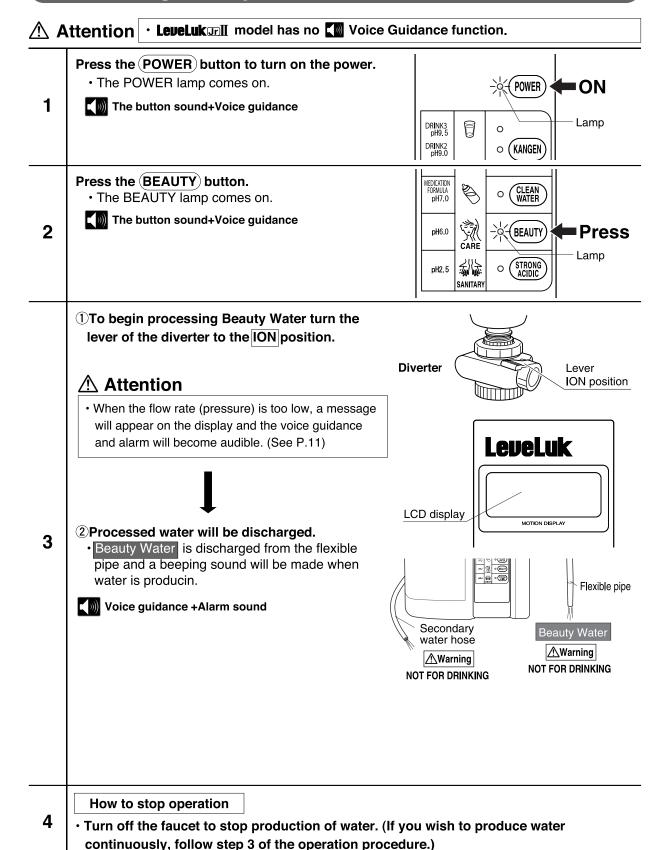
Attention

 The pH value varies according to local water characteristics and water pressure.



Producing Beauty Water

A Warning This is not for drinking.



Producing Strong Acidic Water/Strong KANGEN Water Awarning These are not for drinking.

Attention · LeveLuk III model has no I Voice Guidance function.

⚠ Warning

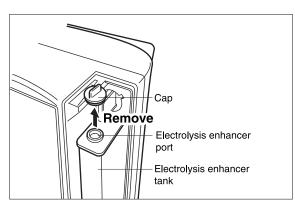
· When producing Strong Acidic Water, please make sure the room is well ventilated and avoid prolonged breathing of the vapors.

Attention

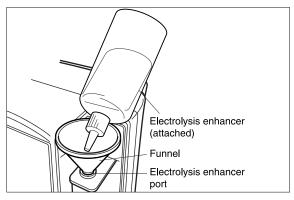
- To produce Strong Acidic Water, be sure to put the electrolysis enhancer in the tank unit before operating.
- · Use genuine electrolysis enhancer recommended by manufacturer.
- · While cleaning, let the water flow freely.

How to add electrolysis enhancer (attached)

1) Take out the tank cover and remove the cap of the electrolysis enhancer port.



2 Place the electrolysis enhancer into the tank from electrolysis enhancer port.



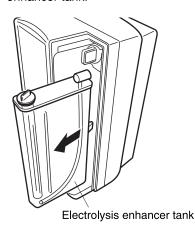
3 Replace the cap on the charging port and tighten it.

Attention

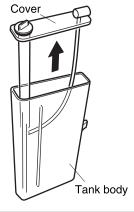
- · After producing Strong Acidic Water, select another mode and continue to run the water until the cleaning mode stops. (about 30 seconds)
- · Clean the electrolysis enhancer tank from time to time.

<How to clean electrolysis enhancer tank>

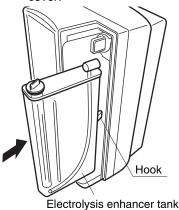
1) Remove the tank cover and take out the electrolysis enhancer tank.

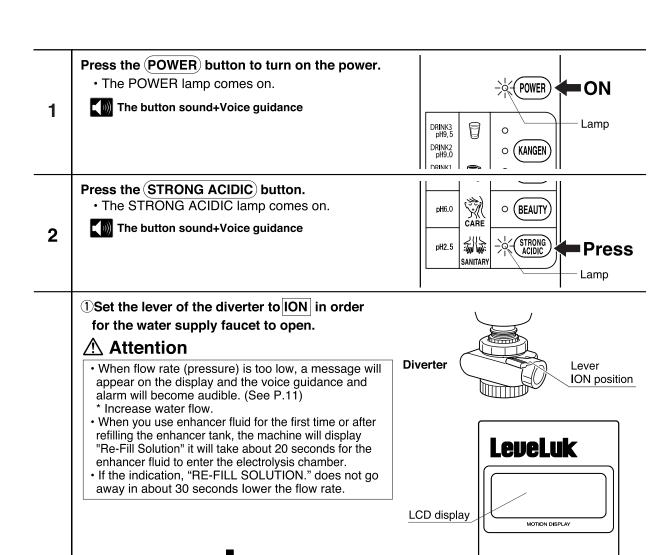


2)Take off the cover from the electrolysis enhancer tank and clean the tank body.



3 Replace the electrolysis enhancer tank in the original position and replace the cover.





3

2 Processed water will be discharged.

- Strong Acidic Water is discharged from the secondary water hose and a beeping sound will be made when water is producing.
- Strong KANGEN Water is discharged from the flexible pipe.



Voice guidance +Alarm sound

Strong Acidic Water

** # • ****** Flexible pipe Strong KANGEN Water **∕**•\Warning NOT FOR DRINKING

○ (POWER)

⚠Warning NOT FOR DRINKING

Secondary

water hose

Attention



observe

- If the electrolysis enhancer is too low, the voice guidance and alarm sound starts beeping and the message appears on the display. When this happens refill the electrolysis
- · After producing Strong Acidic Water, select another mode and continue to run the water until the cleaning mode stops. (about 30 seconds)

4

1

2

3

How to stop operation

• Turn off the faucet to stop production of water. (If you wish to produce water continuously, follow step 3 of the operation procedure.)

How to measure pH value in Strong Acidic Water

■ Measure by book pH test paper (attached)

How to use book pH test paper

Carefully dip the pH test paper in the water sample (less than half a second). Then take it out immediately.

Shake the pH test paper gently to remove excess water.

Check the color of the wet portion of the paper to the standard color chart.

*Color comparison and determination must be done in a brightly lit place.



Attention

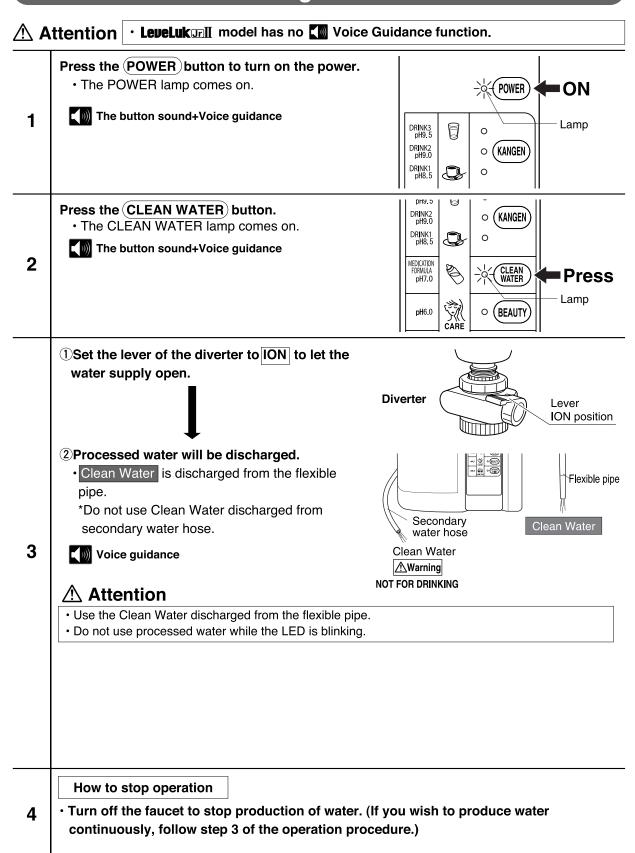
- The pH test liquid (red) can not measure the pH below. For measuring the pH value of Strong Acidic Water, use the pH test paper.
- The pH test paper can only be used to check the pH value of Strong Acidic Water.
- Do not lick the pH paper. If you do, rinse out your mouth and gargle immediately.
- Dipping the test paper too long (longer than 0.5 sec) causes the pigment to be dissolved into the sample water resulting in inaccurate test results.



observe

- The consequence of leaving the pH test paper exposed to air for a long period of time may lead to inaccurate results.
- The sample water must be kept at room temperature in order to prevent pigment from diffusing too rapidly.
- The pH test paper may look different depending on storage conditions. This will not affect any of its properties or abilities.
- The pH test paper must be kept in cool, dry, and dark places.

Producing Clean Water

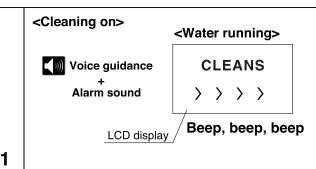


Automatic Cleaning

∧ Attention

- LeveLuk I model has no Voice Guidance function.
- · Never drink water produced during automatic cleaning.
- · While cleaning, let the water flow freely.

Calcium deposited on the electrodes in the electrolysis tank may result in degraded water. This unit automatically cleans the tank.



- When the unit produces KANGEN Water, Beauty Water or Strong Acidic Water, the time for use reaches 15 minutes, and then the unit will announce Automatic cleaning.
- Once the announcement of cleaning is made, the unit will start cleaning automatically for 30 seconds when the production of KANGEN, BEAUTY

 STRONG ACIDIC or CLEAN WATER is taking place.

⚠ Attention

While the unit is producing the 4 kinds of water listed above, the unit will not switch over to the automatic cleaning mode. The unit will automatically clean the next time the unit is productive.

<Message informing you that the unit is cleaning >
<During stand by>
NOTICE
CLEANING
() () () () () () ()

LCD display

 If cleaning is necessary at the beginning of the next production, the unit will issue a notification as referred on the left. The screen will display the type of processed water you have selected on the LCD and the cleaning mode alternately.

The unit cleans automatically in the following cases:

Water producing

and cleaning modes alternately displayed

- 1 The total operating time has reached 15 minutes.
 (After producing KANGEN Water, Beauty Water or Strong Acidic Water, the unit issues a notice of automatic cleaning and puts itself in standby mode. *Excluding Clean Water)
- ② After producing Strong Acidic Water, when producing KANGEN Water, Beauty Water or Clean Water.
- ③ When the unit is not used for 24 hours or more.

∧ Attention

2

• When disconnecting the power plug, please disconnect the power plug after turning off power switch.

3 Replacing the water filter (HG-N)

1

Attention · LeveLuk III model has no Woice Guidance function.

The water filter is a standard accessory that comes with a new unit. (Replacement activated charcoal water filters are available. Contact your local dealer.)

When the filter needs to be replaced, the unit issues a notification through voice guidance, alarm sounds and the LCD on the operation panel when the water supply is stopped. (The processed water selected and filter replace mode signals will alternately be displayed.)

When water filter needs to be replaced

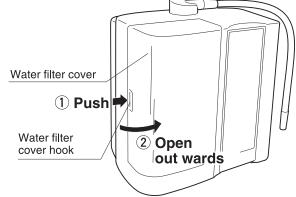
Voice guidance+Alarm +

LCD display REPLACE **FILTER** LCD display

- The "REPLACE FILTER" message does not appear while water is running.
- Replace the water filter after stopping the water.

LeveLuk **POWER** DRINK3 pH9.5 P 0 DRINK2 pH9.0 KANGEN 0

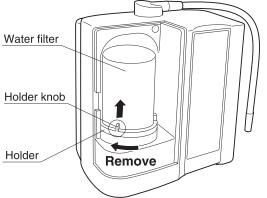
Push the water filter cover hook on the left side of the unit and remove the cover.



2 Turn the holder knob clockwise about 40 degrees to unlock the holder. Lift and take out the water filter.

Attention

· Be careful of water leaking out of the filter when removing the filter.



Check that the old O-ring remains on the body or mounting position well, and then insert the Holder water filter firmly. Install Turn the holder knob counterclockwise about Water filter for replacement 40 degrees to lock it. O-ring large O-ring small

Attention

- · Check to see if 2 O-rings are fixed on the water
- · Check to see if the holder is inserted firmly.

Press the water filter reset switch. The voice guidance and alarm (Beep) sound and a message "FILTER RESET" is displayed on the LCD.

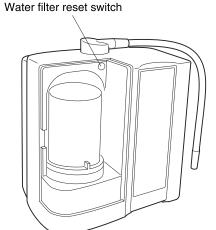
Voice guidance +Alarm sound (Beep)

4

3



Replace the water filter cover.



⚠ Attention

- · Be sure to use our genuine water filter for replacement. (Never use other manufactures' filters, as they may cause malfunction or other troubles.)
- · Pour water into the device for more than three minutes when you use the device first or when you use the new water filter.
- Please ensure that the spent water filter (combustibles) observe the regulations of the region. (The material of water filter case is ABS resin. Please refer to page 33 standard specifications for inside filtering material.)

4 Safety Precautions

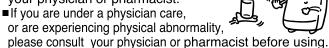
■ To avoid injury or accident, please adhere to the following rules.

Marning

- People who have the following conditions should get doctor's or pharmacist's approval before drinking KANGEN Water generated with this water processor.
- Please take the following precautions prior to drinking KANGEN Water.

■Do not take medication with KANGEN Water.

If you experience any discomfort in your health condition, please consult your physician or pharmacist.



- Use only municipally treated water approved for drinking such as tap water.
 - ■The unit's chlorine removal ratio and pH value may vary according to the water quality of different localities.

 Please supervise children and senior citizens while they use the machine.







ccording to the water quality of different localities.

Attention

- · Avoid direct sunlight.
- May cause the unit to bend or warp. -





- Do not use thinner, benzene, cleansers or chlorine-based detergents for cleaning.
- May damage the unit. -



- Do not splash water or oil on the body.
- May cause fire or electric shock. -





- Do not use the unit when the secondary water hose is in an elevated position.
- Water cannot flow out of the unit and therefore it way cause damage.



- Do not place the unit near hot objects or in the presence of corrosive gas.
- May damage or cause the unit to bend or warp. -



- Do not use processed water in aquariums or give to pets.
- The change in the pH may kill fish or small living creatures.

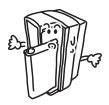


Attention

- Never place anything on the unit.
- It may cause damage or fall. -



- If you want to move the unit, first remove the electrolysis enhancer tank.
- Leaking from the electrolysis enhancer may cause trouble. -





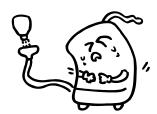
- Never run the unit with a damaged power supply cord.
- It can cause a fire, electric shock or malfunction.



- Do not tamper with or attempt to repair the unit.
- It can cause a fire, electric shock or accidents.



- Do not use salt water or excessively hard water.
- The unit may be damaged, or its service life will be shortened. -



- Never run hot (40°C or higher) into the unit.
- It may damage or cause malfunctions. -



- When using the unit in a area with cold temperatures please avoid running freezing water into the unit (When you are not using the unit for a long period of time, remove the water filter and keep it separately from the unit.
 At the time, do not touch the reset switch).
- Failure to do so can result in damage or malfunction.



Troubleshooting

· Use the following guide to self check your problems before contacting the company.

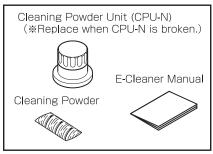
Trouble	Cause	Remedy
No power is supplied. (Power lamp doesn't come on)	Unit is not plugged the outlet.	• Insert the power plug into the outlet.
Alarm sounds.	Defective condition present.	 Follow the instruction of LCD display.
-	The inside the unit is frozen.	 Raise the room temperature and wait until it melts.
No water comes out.	Water flow (pressure) is low.	• Open the faucet wider.
Output of all types of water is getting low.	Water filter has clogged.	 Replace the water filter with a new one.
-	Cleaning timing.	Clean using a E-Cleaner I
	• The hose is bent.	 Smooth out the hose no to be bent.
-	 KANGEN Water pH concentration is too high. 	• Lower the pH concentration.
Nasty odor or taste.	 Such odor or taste is coming from the water remaining inside. 	 Flow Let the water for a while and completely drain the water inside the tank.
KANGEN Water has chlorine odor.	Water filter needs to be replaced.	 Replace the water filter with a new one.
Whitish material is floating or has settled in KANGEN	Calcium processed by electrolysis.	 Change over to Beauty water and let the water flow for a few minutes.
Water.	Cleaning timing.	• Clean using a E-Cleaner N
The inside of secondary water hose is stained dark.	Oxidizing material, such as iron has adhered.	• Harmless.
Acidic Water does not go lower than pH2.7 when	Output of water is too high.	 Reduce the water plug opening.
the Strong Acidic Water switch is selected.	No electrolysis enhancer.	Refill electrolysis enhance
Dropping pH value when processing KANGEN Water and Beauty Water.	Calcium buildup in the ionizing cell.	 Press the BEAUTY buttoe and run water for about 1 minute to clean the ionizing cell.
vvater and Deauty vvater.	Cleaning timing.	• Clean using a E-Cleaner I



↑ Attention •Reactions of pH test liquid with ground water containing free carbonic acid

- In the event that ground or well water is used in place of tap water, because of the ionization of free carbonic acid in the water, the pH of KANGEN Water may return to neutral 1~2 seconds after electrolysis (the pH test liquid turns from blue to green). Despite this, KANGEN Water retains many of its characteristics, tastes good, and benefits.
 - **Test method**: Put 3 or 4 drops of the pH test liquid in an empty transparent glass. Pour KANGEN Water (pH 9.5) in the glass.
 - **Reactions** : The solution turns somewhere between royal purple and blue just after adding the KANGEN Water and from blue to green in 1~2 seconds.

Cleaning with a E-Cleaner N



Attention

Please use the cleaning powder once every week or two weeks.

•Be sure to shut off the faucet

and turn off the unit before cleaning.

- Always turn the power off and disconnect the plug.
- Please only use one pack of the cleaning powder fabricated by the manufacturer for each individual treatment. Using another cleaning powder could cause internal damage to the unit.

The cleaning powder includes citric acid so avoid using the water during cleaning mode to sanitize all fruits and vegetables.

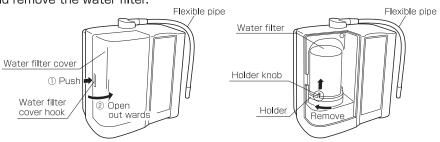
Cleaning machine

- Use E-cleaner once every week to two weeks. We recommend deep cleaning once a year at a qualified service center. Deep cleaning intervals may vary, depending on hardness of source water. Water softner is recommended only for extremely hard water sources.

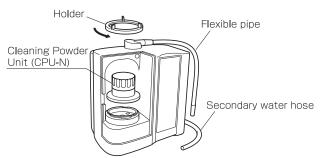
①Unscrew the cap of the CPU-N (Cleaning Powder Unit), pour the cleaning powder evenly into the bottom, and retighten the cap.



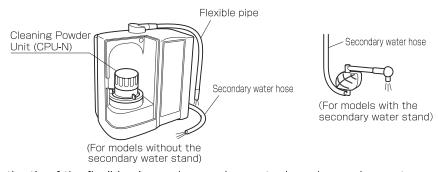
②After turning off the water faucet, remove the filter cover from the main unit, rotate the holder and remove the water filter.



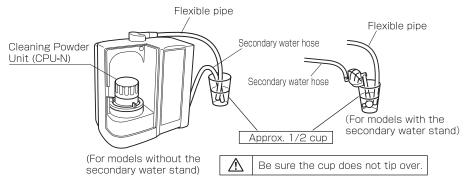
3 Place the cleaning powder unit on the main unit, and secure the unit in place with the holder.



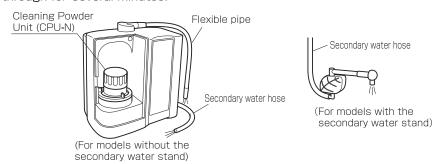
(4) Turn on the faucet to allow the water to flow through the flexible pipe for approximately 10 seconds (approx. 1 liter), then turn off the water.



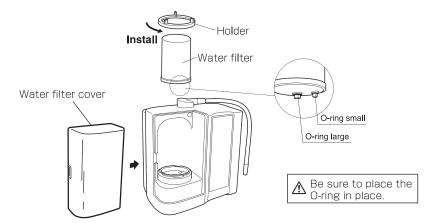
⑤Place the tip of the flexible pipe and secondary water hose/secondary water stand at the bottom of a cup, and allow the water to flow through the pipe until the cup is half-full of water. Turn off the faucet, and leave the pipe and hose in the cup for three to five hours.



®Remove the cup after three to five hours. Turn on the faucet and allow water to flow through for several minutes.



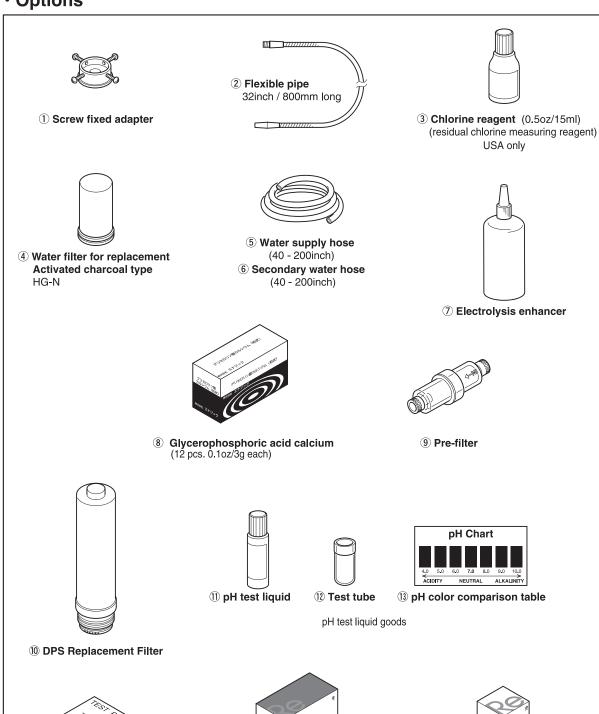
Turn off the faucet, and then replace the water filter that was removed in step 2. Turn on the faucet and allow water to flow through for several minutes.



- ®Reattach the filter cover and plug in the electrical cord. The cleaning process is now complete.
- (1) After using the CPU-N, rinse the unit with tap water thoroughly, and dry it off completely with a soft cloth and store the unit in a dry place.
- ①If the O-ring or the cap is damaged, replace it immediately. The CPU-N is a consumable item. Please purchase a new one on a regular basis.

6 Options

Options



15 E-Cleaner N

Cleaning powder Unit (CPU-N) Cleaning powder (24 pcs.) 16 Cleaning powder (24 pcs.)



14 Book pH test paper

7 Standard specifications

Item name		Leveluk Si		LeveLuk		LeveLukurII		
Feed water specs and connection		ONE way diverter						
Power supply		(USA) AC12	20V 60Hz 3.2A					
	Rated	current	(Europe /pa	arts of Asia) AC220	- 240V 50Hz/	60Hz 1.6A		
P	ower coi	nsumption	Max. approx. 230W (If production is done at a high KANGEN pH level)		Max. approx. 200W (If production is done at a high KANGEN pH level)		Max. approx. 120W (If production is done at a high KANGEN pH level)	
		dimensions	13.3(H) x 1	0.4(W) x 6.7(D)inc	h / 338(H) x 264	ł(W) x 171(D)mi	m	
M	ain unit	weight	13.9 lbs / 6	.3kg				
	lonizing	system	Continuous	ionizing system (E	Built-in flow rate	sensor)		
	KANG	EN Water	0.7~1.1gal. / min. 2.5 ~ 4.0L / min.		$0.5 \sim 0.86$ $2.0 \sim 3$	gal. / min. 0L / min.	0.4 ~ 0.7gal. / min. 1.7 ~ 2.5L / min.	
	Feed water pressure Approx.			14.5psi / 100kPa				
	Strong Acidic Water		0.2 ~	0.3gal. / min. ✓ 1.2L / min.		5gal. / min. 0L / min.	0.1 ~ 0.2gal. / min. 0.3 ~ 0.7L / min.	
ш	Feed water pressure Approx.			si / 100kPa		/ 80kPa	9psi / 60kPa	
Electrolysis	Electrolysis capacity settings		KANGEN Water at 3 levels (Approx. pH8.5 / pH9.0 / pH9.5) Clean Water (Approx. pH7.0) Beauty Water (Approx. pH6.0) Strong Acidic Water (Approx. pH2.5) Strong KANGEN Water (Approx. pH11.0)					
	Cleanin of ioniz	g system ing cell	Automatic cleaning system					
	Materials and ioniz	of electrode ring cell	Platinum-plated titanium					
	Filter m	aterial	Granulated antibacterial activated charcoal, calcium sulfite					
Water	Remova substar		Aesthetic Chlorine, Taste and Odor up to 1500 gallons.					
filter	Un-rem substar		Metal ions/salt dissolved in original tap water					
	Replace interval		Varies according to region and water quality					
Applicable water pressure			7-60 psi on PDS / 50kPa ~ 450kPa (Approx. 0.5kgf/cm² ~ 4.5kgf/cm²)					
Continuous use max. water temperature		s use max. erature	41 ~ 95° F / 5 ~ 35℃					
Electrolysis enhancer (for Strong Acidic Water production)		Forced dissolving adding type						
Electrolysis enhancer (sodium chloride) re-fill need indication		Voice guidance, Alarm sound, LCD message(Levelukuriii excepts voice guidance (guidance))						
Protective device			AC120V 60Hz Current fuse 6A AC220V 50Hz/60Hz Current fuse 3A			Current fuse 3A		
D	etective	device	Detection of temperature rise and hot water					

 $[\]bullet$ Specifications and design subject to change for product improvements without notice.

[•] The electrolytic processing capacity and the filter service life largely depend on the water quality or how the machine was used.

MEMO

After-sales Service

Warranty

•Please keep the included warranty in a safe place for future reference.

If you need repair during warranty period

•For repairs, please contact your local dealer.

(Please read the warranty carefully, some repairs may not be covered under the warranty.)

 Attention *You may be charged if your repair is for any of the following reasons.

- 1. Trouble resulting from handling in a manner that is not specified in the "Operation Manual".
- 2. Trouble or damage due to the use of water other than municipal drinking water.
- 3. Trouble or damage due to natural disaster, such as, earthquake, fires or floods.
- 4. Dropping the product or damage caused during transportation.
- 5. Damage caused by use of improper voltage.
- Replacement of consumable parts.
- 7. Replacement of spent electrode.
- 8. Trouble resulting from improper usage or failure to perform regular maintenance.
- 9. Trouble resulting from tampering or altering.
- 10. Trouble caused by sediment or lime scale deposits.

If you need to repair after warranty expiration

•Contact your local dealer. Repair may be available upon request at purchaser's expense.

Others

•If you have any questions about the product, please contact your dealer.

For use with cold water only.

Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

∕N Warning



In no case should the product be modified, overhauled or repaired by purchaser, as fire or electrical shock could result.

Any consequences of such behavior shall not be compensated by the maker.

* For questions and information, please contact your local dealer.

Los Angeles (US Headquarters)

tel.1-310-542-7700 fax.1-310-542-1700 **New York** tel.1-718-784-2110 fax.1-718-784-2103

Chicago

tel.1-847-437-8200 fax.1-847-437-8201

Texas

tel.1-972-722-7499 fax.1-972-722-7402

Florida

tel.1-407-601-5963 fax.1-407-730-3335

Seattle

tel 1-425-640-2222 fax 1-425-672-8946

Honolulu

tel.1-808-949-5300 fax.1-808-949-5336 Vancouver

tel.1-604-214-0065 fax.1-604-214-0067 **Toronto**

tel 1-905-507-1200 fax 1-905-507-1233 Mexico

tel.52-81-8242-5500 fax.52-81-8242-5549

Germany

tel.49-211-9365-7000 fax.49- 211-9365-7027 tel.33-01-4707-5565 fax.33-01-4707-5595

Italy

tel. 39-06-3330-670 fax. 39-06-3321-3189

Australia tel.61-2-9878-1100 fax.61-2-9878-1200

Philippines

tel 63-2-519-5508 fax 63-2-519-1923

Singapore

tel.65-6720-7501 fax.65-6720-7505

Malavsia

tel.60-3-2282-2332 fax.60-3-2282-2335

Hong Kong

tel.852-2154-0077 fax.852-2154-0027

Taiwan

tel 886-2-2713-2936 fax 886-2-2713-2938

tel.82-2-546-8120 fax.82-2-546-8127

Sapporo

tel.81-11-223-5678 fax.81-11-223-5680 Tokyo

tel.81-3-5205-6030 fax.81-3-5205-6035 Sikoku

tel.81-897-58-4115 fax.81-897-58-4116 Okinawa

tel.81-98-878-4132 fax.81-98-878-4141

Nago tel.81-980-51-0616 fax.81-980-51-0628

Manufacturer:

Enagic, Inc.

tel.81-72-893-2290 fax.81-72-893-8007

Made in Japan. 2013.06

46-0045F